

CONFIDENTIAL AND PROPRIETARY

This report, including any supporting materials, is owned by OpenI Partners and/or its affiliates and is for the sole use of the intended OpenI Partners audience or other intended recipients. This presentation may contain information that is confidential, proprietary or otherwise legally protected, and it may not be further copied or distributed publicly.





ABOUT OPENI

OpenI is an End to End platform to build and manage your Startup Investment and Innovation Sourcing Ecosystem.

Disclaimer

This report intends to inform key decision makers, investors and industry influencers on how innovative and disruptive startups and their digital solutions can solve Business Challenges within their industry and sector. All products, names, logos, brands, and product images are property of their respective owners and used in this report for identification purposes only.

Write to us at info@openi.ai www.openi.ai



Contents

1	Executive Summary	05
2	Innovation Across Apparel Business	
	Apparel Business Value Chain	07
	Design & Development	08
	Sourcing & Procurement	09
	Manufacturing	10
	Distribution & Logistics	11
	Marketing	12
	Retail	13
	Last Mile	14
3	Latest Innovation in Apparel Business	
	Sustainable Material	19
	Digital Design & Prototyping	22
	Smart Fabrics & Wearables	23
	Circular Fashion	24
	On-Demand Manufacturing	27
	AR in Retail	28
	Generative AI in Apparel Business	29
	Biodegradable & Compostable Packaging	30
4	Innovation Ecosystem Engagement Framework: BROAD	33
5	Mapping Innovation Opportunities in the Fashion Industry Using the BROAD Framework	35
6	Key Takeaways	37



Executive Sumary



Executive Summary

The fashion industry is undergoing rapid transformation, driven by sustainability and digital innovation. Innovations in materials and technology are revolutionising design, production, and consumption patterns. Today's consumers prioritise ethical production, personalised clothing, along with tech-integrated shopping experiences.

This report delves into the technological advancements reshaping the fashion landscape throughout its lifecycle. New technologies such as Generative AI has



accelerated the pace of delivering consumer experiences and brought in immense opportunities to engage customers and create efficiencies. The report also highlights real-life case studies from companies like Nike, illustrating how technology creates new customer touchpoints and revenue streams.

We look at a few latest trends and technological innovations driving disruption in the fashion industry and explore how companies can leverage these advancements to create a competitive advantage.



Innovation Across Apparel Business Value Chain





Apparel Business Value Chain

Design & Development

2 Sourcing & Procurement

3 Manufacturing

4 Distribution & Logistics

5 Marketing

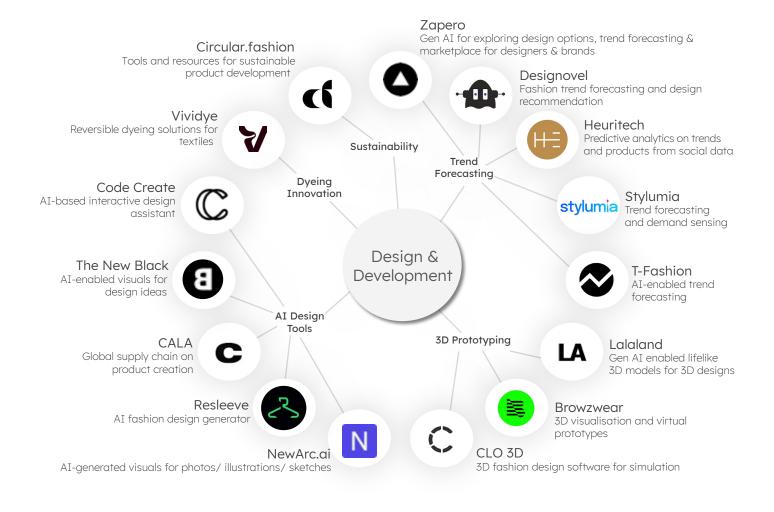
6 Retail

7 Last Mile



Design & Development

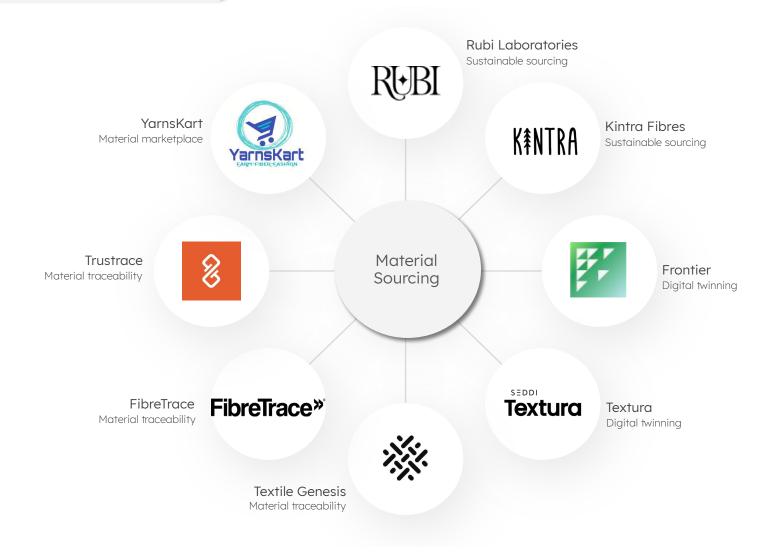
This spidermap represents key areas of innovations in apparel design to quickly and efficiently create innovative, trend-setting apparel that meets consumer needs while aligning with sustainable and ethical practices





Sourcing & Procurement

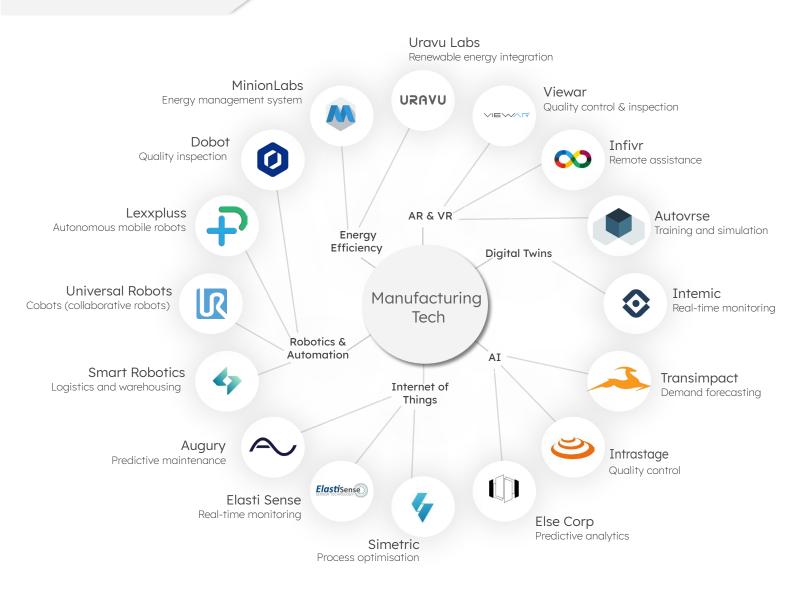
The spidermap below denotes key areas of innovation in material sourcing. Material sourcing has become increasingly important due to growing emphasis on sustainability, performance, and ethical considerations





Manufacturing

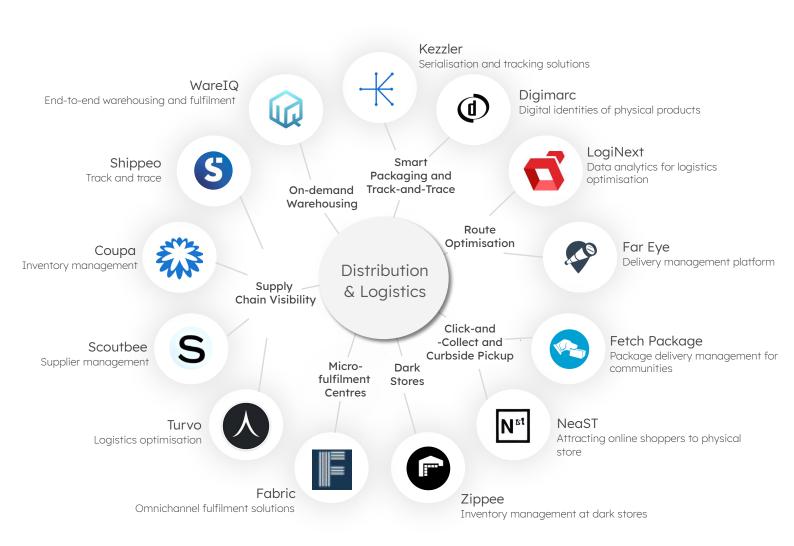
The spidermap showcases key innovations in manufacturing technology that enhance efficiency, sustainability, and flexibility in production processes





Distribution & Logistics

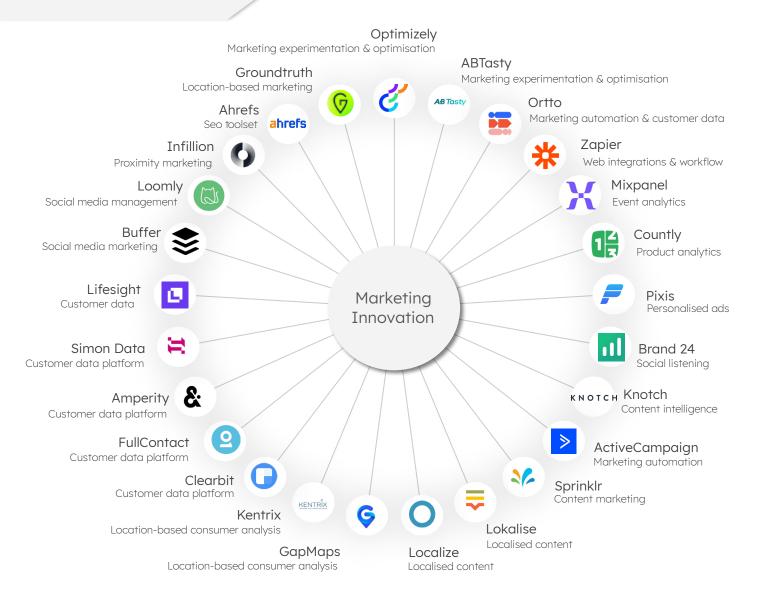
This spidermap represents key innovation areas in distribution within the consumer industry, enhancing both operational efficiency and customer experience





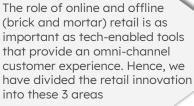
Marketing

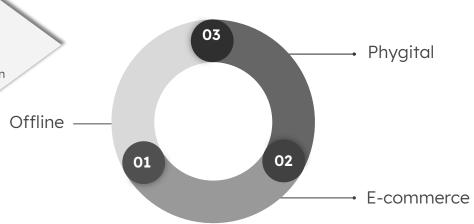
The spidermap below denotes some recent developments in marketing technology that enable companies to reach and engage target audiences in unique and compelling ways





Retail





OFFLINE RETAIL The spidermap denotes areas to engage consumers and enhance their store experience by transforming brick-and-mortar Naviteel stores into experiential destina-Indoor navigation solution tions, offering unique value propositions to consumers Lightspeed Navigine Pos (point of sale) & payments platform Indoor navigation solution Centric Software Situm Indoor navigation solution AI-enabled product Indoor concept-to-replenishment platform Positioning Systems Store Katanamrp Square Κt Management Cloud inventory platform POS (point of sale) solution Demand Forecasting Moki Leav Mobile device management Scan & Go solution to manage devices Offline like kiosks and digital signage Retail Self Checkout Spectrio MishiPay In-Store Digital signage, Interactive kiosks Scan & Go, Click & Collect, Display Self checkout kiosk Virtual Try-on Interactive Raydiant Mirror Fitting Rooms Digital signage, Interactive kiosks Magic Mirror Innovative digital kiosk solution Aila Technologies aila Self-service kiosk solutions Inde Augmented reality agency Dharpan.AI

Store digitalisation platform

Virtual trial room

Shopexp

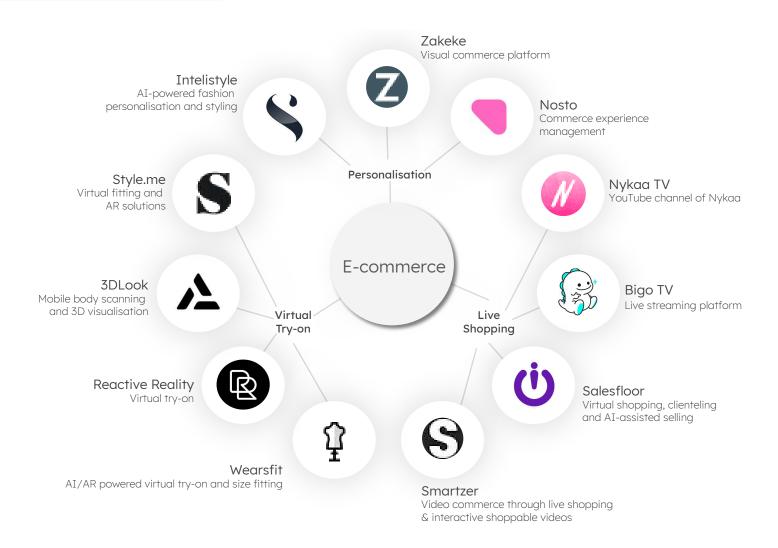
try-on solution provider

In-store smart mirrors and online virtual



E-COMMERCE

This spidermap covers latest techniques aimed at enhancing the digital shopping journey and driving growth in e-commerce





PHYGITAL RETAIL SOLUTIONS

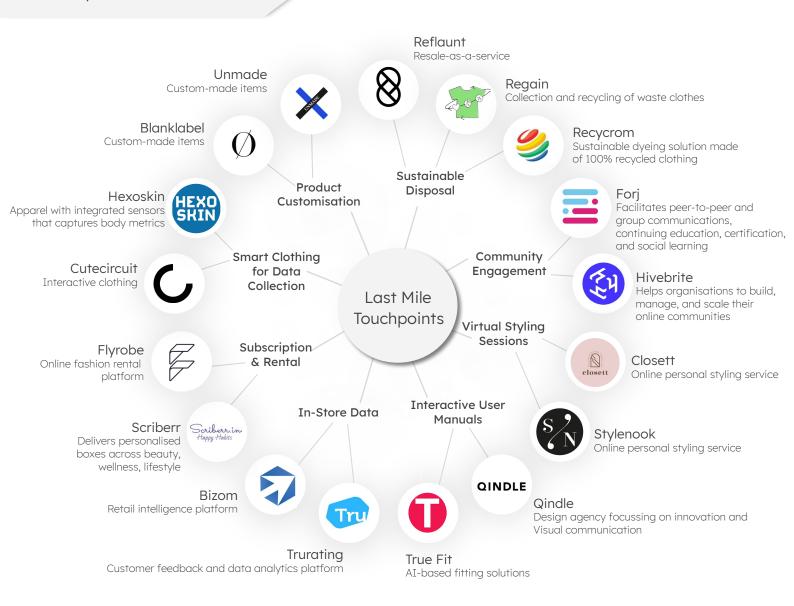
This spidermap represents methods of phygital retail, a blend of physical and digital elements, aimed at seamless and immersive shopping experiences, bridging the gap between online and offline channels





Last Mile

Final interactions between a retailer and a customer, before a purchase is completed, can potentially shape overall customer experience and significantly influence customer satisfaction, loyalty, and repeat purchases. Below is a spider map that illustrates key touchpoints which are crucial for ensuring customer satisfaction and completing the sale effectively





Latest Innovation in Apparel Business





Latest Innovation in Apparel Business

1. 2. 3.

Sustainable Digital Design & **Smart Fabrics** Material Prototyping & Wearables

4. 5.

Circular On-Demand AR in **Fashion** Manufacturing Retail

8.

Generative AI Biodegradable & in Apparel Compostable Business Packaging



Sustainable Material

Piñatex

Leather alternative made from cellulose fibres extracted from pineapple leaves

Uses By:









Piñatex from Hozen, a D2C fashion startup

Tencel/Lyocell

Made from wood pulp, primarily sourced from eucalyptus trees

Used By:



JOCKEY





Tencel/Lyocell

Refibra

Lyocell fibre that incorporates both virgin wood pulp and recycled cotton fibres

Used By:









MARA HOFFMAN







Refibra created by Lenzing



Recycled Cotton

Made from post-industrial and post-consumer cotton waste

Used By:





Aditya Birla Yarn



Recycled cotton yarn

Seacell

Made from seaweed and wood pulp

Used By:









Seacell from SynZenBe, a textile company

Orange Fibre

Created from citrus juice by-products, specifically from the discarded peels of oranges

Used By:



Salvatore Fevragamo



Orange silk, created by Italian company Orange Fiber

Qmonos (Spider Silk)

Made from a bioengineered protein, fibroin component of spider silk

Used By:





Dress created from Qmonos by the company Spiber



Econyl

Nylon fabric made from regenerated waste materials, recycled ocean plastics and discarded nylon materials such as fishing nets, fabric scraps, and industrial plastics

Used By:





STELL/McC\RTNEY



Econyl corset top

Hemp

Textile made from fibres extracted from the stalks of the Cannabis sativa plant

Used By:







French hemp fabric

Mycelium Leather

Made from mycelium - the root structure of mushrooms

Used By:









Mycelium leather

STELL/MCCARTNEY **GANNI**





Digital Design & Prototyping



Gokaldas Exports & Browzwear

Innovating to Create a Greener and More Resilient Apparel **Industry**



A textile company in India specialising in the production and export of garments and textiles. Their clients includes international brands such as GAP, H&M, Adidas, Puma, Vera Moda, ZARA, Walmart, Carrefour and Marks & Spencers among others.

Gokaldas incorporated Browzwear's VStitcher into the product development workflow to digitise sample creation and conduct iterations digitally.

BROWZWEAR

Singapore

Founded: 2012

browzwear.com

Total Funding: \$35M

Investors: Radian Capital

Provider of 3D digital solutions for the fashion industry. Their software enables designers, pattern makers, and manufacturers to create and visualise garments in a virtual environment.



KEY GOALS TO ACHIEVE

- Fit accuracy
- **Improved Product Quality**
- Shortening go-to-market time
- 4. Reducing production costs

VSTITCHER FROM BROWZWEAR:

3D virtual prototyping tool to create, visualise, and manipulate digital garments in a threedimensional environment. Allows designers to simulate the fit, drape, and appearance of clothing.

Features:

- 1. Pattern creation and editing
- 2. 3D garment simulation
- 3. Fabric simulation
- 4. Fit evaluation
- 5. Rendering and visualisation

IMPACT:

- 30% reduction in development samples
- 2. 50% reduction in internal design samples
- 3. The ability to master the fit intent on the first physical sample
- 4. Fluid internal and external product development workflows
- 5. 100% fit accuracy on samples



Smart Fabrics & Wearables

Conductive Fabrics

Integrate sensors, actuators, and other electronic components into fabrics for applications such as health monitoring, gesture recognition, and ambient intelligence

Thermochromic Fabrics

Change color in response to changes in temperature. Used in fashion and apparel to create interactive and color-changing garments

Used By:





Illuminated Fabrics

Integrate light sources such as LEDs (light-emitting diodes) or electroluminescent panels into the textile structure, adding a luminous element to garments

Water-Resistant and Breathable **Fabrics**

Engineered to repel water while allowing moisture and air to pass through, keeping the wearer dry and comfortable

Used By:









Shape Memory Fabrics

Engineered to remember and recover their original shape after being deformed. Can be incorporated into clothing, footwear, and accessories to provide customised fit, support, and comfort

Photochromic Fabrics

Change color when exposed to UV light. Creates visual interest, novelty, and customisation options for consumers

Self-Healing Fabrics

Capable of autonomously repairing damage or tears. The self-healing mechanism is activated by factors such as heat, moisture, or pressure

Temperature Regulating **Fabrics**

Designed to help regulate the wearer's body temperature by managing heat retention and dissipation. Incorporate advanced technologies or natural fibres that react to changes in temperature

Used By:

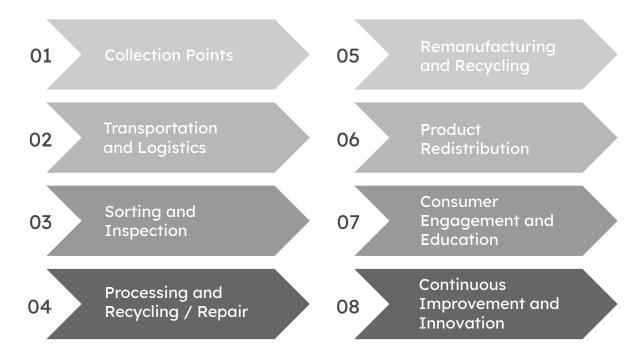






Circular Fashion

CIRCULAR FASHION SUPPLY CHAIN



FEW EXAMPLE STARTUPS



TOTAL FUNDING RAISED: \$14.6M

INVESTORS/ACCELERATORS:

SHIFT Invest, Portland Seed Fund, Volta Circle, Rubio Impact Ventures, Mistletoe, For Good Ventures, Fashion For Good, The Draper Richards Kaplan Foundation, Quadia, Closed Loop Partners, VTF Capital, IrishAngels

RePack

products for resale.

Finland | Founded 2011 | repack.com

Durable and eco-friendly packaging for online retailers, focused on reusing packaging materials.

TOTAL FUNDING RAISED:

\$2.4M

INVESTORS/ACCELERATORS:

European Innovation Council, EASME - EU **Executive Agency for SMEs**

Globe Hope

Finland | Founded 2003 | globehope.com

Globe Hope specialises in sustainable fashion by upcycling materials to create eco-friendly clothing and accessories. They use surplus and leftover materials from the textile industry and collaborates with brands and designers.

TOTAL FUNDING RAISED:

Not Available

INVESTORS/ACCELERATORS:

Not Available



RePacks







PANTAGONIA WORN WEAR PROGRAMME



Patagonia' Worn Wear' Swap Black Friday 11·28·14 All Day

No longer wearing that jacket? Take a break from the consumer madness this Black Friday and drop by the Patagonia Worm Wear Swap, if you don't find something you like, our friends from the sharing app yerdle will be on hand to exchange your used Patagonia dothing for yerdle credits.

Free food, refreshments and music

Patagonia Denver
1431 15th St (303) 446-9500
insta: @patagoniadenver fb: PatagoniaDenve

patagonia

INITIATIVES

1. Free Repairs

- Patagonia offers free repairs for any of its products.
- Customers can bring or mail damaged Patagonia clothing to any Patagonia store for repairs.

2. Repair Tutorials

- Patagonia provides online repair tutorials and guides for customers who prefer to fix their clothing themselves.
- Empowers customers to extend the life of their garments.

3. Worn Wear Trade-In programme

- Through Worn Wear website (wornwear.patagonia.com), customers can trade in their used Patagonia clothing with store credit.
- Traded-in items that meet Patagonia's standards are refurbished and resold as part of the Worn Wear collection.

4. Mobile Repair Tours

 Patagonia organises mobile repair tours for repair technicians to travel to various locations, offering free repairs for Patagonia products.

BUSINESS IMPACT

- 1. Extending the lifespan and value of its product range.
- 2. Reselling second-hand products on its online platform at a margin, after paying customers a fee for trading in used items.
- Customer Engagement: The programme has fostered strong customer loyalty and engagement and has enhancing brand image as a leader in sustainable fashion.



SUSTAINABILITY IMPACT

- 1. In 3 years, Patagonia sold 120,000 repurposed items, significantly reducing waste and promoting circular fashion.
- Buying used garments reduces an individual's apparel carbon footprint by 60% (Batten Report, University of Virginia).







NIKE REUSE A SHOE PROGRAMME



INITIATIVES

Collection of Used Shoes

Nike placed Reuse-A-Shoe bins in all of its U.S. retail stores - more than 150 locations.

Material Recycling

The used shoes are sent to recycling facility (nikegrind.com) to deconstruct and seperate the material.

Material Usage

Nike grind materials are incorporated into various Nike products including footwear, apparel, and sports surfaces.



Collected more than 32 million used shoes

SUSTAINABILITY IMPACT

- 1. Nike uses 39% "environmentally preferred
- 2. This allows Nike reduce emissions by more than 182,000 metric tons.
- Nike recycles 72% of its manufacturing waste, with 97% of the waste now being diverted from landfills.
- 4. 120 million pounds of manufacturing scrap have been transformed into valuable material.

BUSINESS IMPACT

- 1. Brand Differentiation and Reputation: The programme fosters customer loyalty and engagement.
- 2. Supply Chain Optimisation: Utilising recycled materials reduces dependence on virgin resources.





On-Demand Manufacturing

Ministry of Supply°

Ministry of Supply

USA | Founded 2012 | ministryofsupply.com

Apparel brand founded by MIT graduates, focuses on personalised experiences and advanced materials and offers a range of custom-fit garments.

TOTAL FUNDING RAISED:

\$9.2M

INVESTORS/ACCELERATORS:

SK Ventures, Craig Breslow, VTF Capital, Kevin Henrikson, MassChallenge

1. **Customer Engagement**

Offers personalised consultations both in-store and on the website to understand each customer's specific requirements

Size & Fit

Body scanning using Ministry of Supply's proprietary technology

Customisation

Customers can select fabric type, color, style, and fit

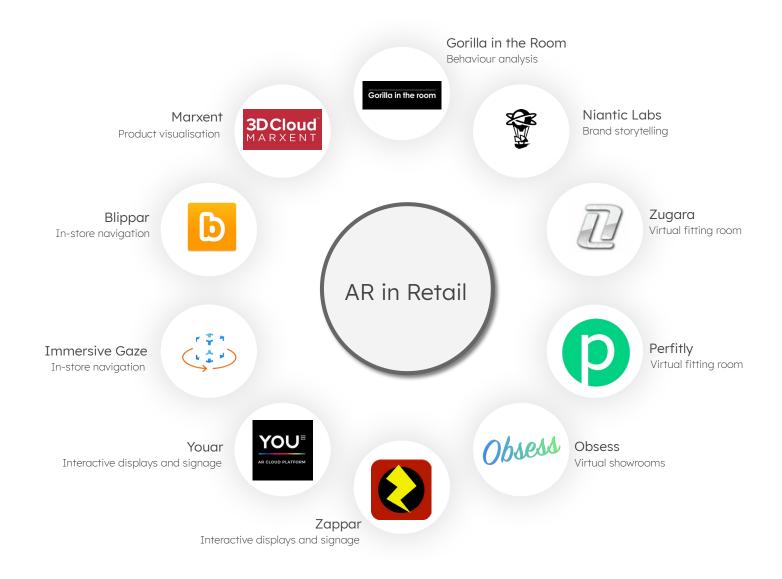
Digital Prototyping

Generates virtual representations of custom garments



AR in Retail

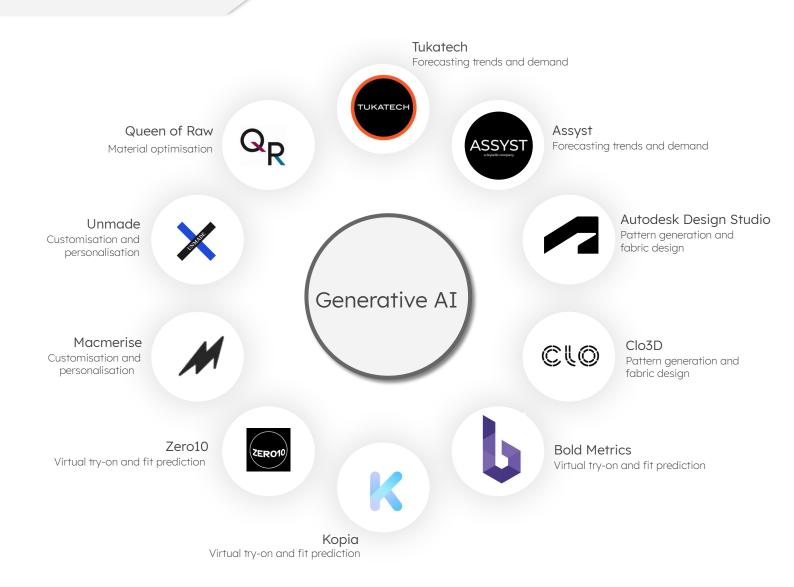
AR Technology has been increasingly adopted by retailers to enhance the in-store shopping experience. The spidermap highlights few startups samples





Generative AI in Apparel Business

Generative AI has the potential to revolutionise various aspects of the retail industry. Few areas have been highlighted here





Biodegradable & Compostable Packaging

Biodegradable Polybags

Made from biodegradable materials like PLA, derived from corn starch or sugarcane

Used By:

ZABA

Mushroom Packaging

Packaging made from mycelium, the root structure of mushrooms

Seaweed-based Packaging

Made from seaweed or algae

Compostable Mailers

Mailers made from compostable materials like corn starch, wheat straw, or paper

Water-soluble Bags

Bags made from materials like PVA, which dissolve in water, used as inner packaging for apparel items to reduce waste

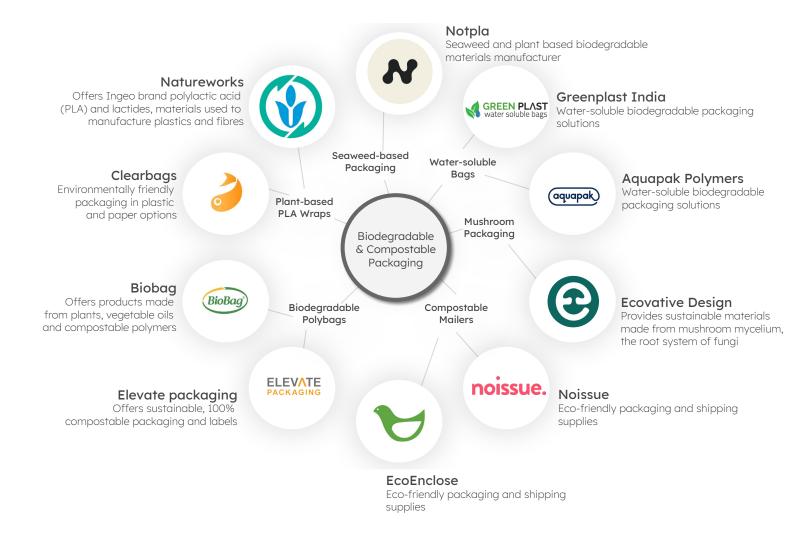
Plant-based PLA Wraps

Compostable wraps, providing a protective barrier for apparel items while being environmentally friendly



Biodegradable & Compostable Packaging

The highlighted solutions & sample startups offer environmentally friendly alternatives to reduce waste and minimise the environmental impact of packaging materials





Innovation Ecosystem Engagement Framework:BROAD



Innovation Ecosystem Engagement Framework: BROAD

The fashion industry is experiencing a seismic shift, impacting people, processes, technology, and consumer behaviour. Innovation is crucial to staying competitive, yet it's equally important to prioritise which business processes and technologies to innovate first.

Given that not everything can change simultaneously, we have developed a framework to align innovation priorities with organisation's long-term vision. This framework ensures that innovation efforts are both strategic and impactful.

BROAD



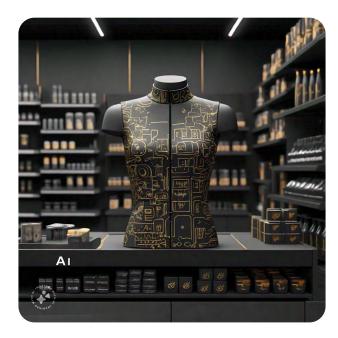


Mapping
Innovation
Opportunities in
the Fashion
Industry Using the
BROAD Framework



Mapping Innovation Opportunities in the Fashion Industry Using the BROAD Framework







Key Takeaways



Key Takeaways

HYPER-PERSONALISATION



N=1 [Hyper-personalisation]: Every consumer is unique and how you understand his/her needs will be key to the future of fashion industry.

"N=1" Approach is a hyper-personalisation strategy where each consumer is treated as a "market of one". The approach relies heavily on data collection and analysis about customers' preferences, behaviours, and past interactions.

RESOURCES ARE GLOBAL



R=G [Resources are Global]: Efficient supply chain that can deliver the personalised needs of your consumer Faster, Better and Cheaper will drive the success.

"R=G" suggests that companies can access resources globally in real-time, regardless of their location - whether it is talent, materials, data, or technology. This enables businesses to operate efficiently and deliver products and services on a global scale.

ECOSYSTEM AS A STRATEGY



Ecosystem as a strategy: How you harness the Innovation ecosystem around you to drive sustainability, forecast consumer demand and engagement will enable you to create a competitive advantage.

"Ecosystem as a strategy" refers to building and leveraging interconnected partners and suppliers to create value. It aims to create a collaborative environment for agile innovation to respond quickly to market changes.



For more information: Write to us at: info@openi.ai